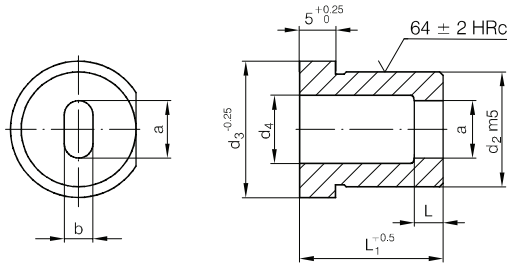


1341

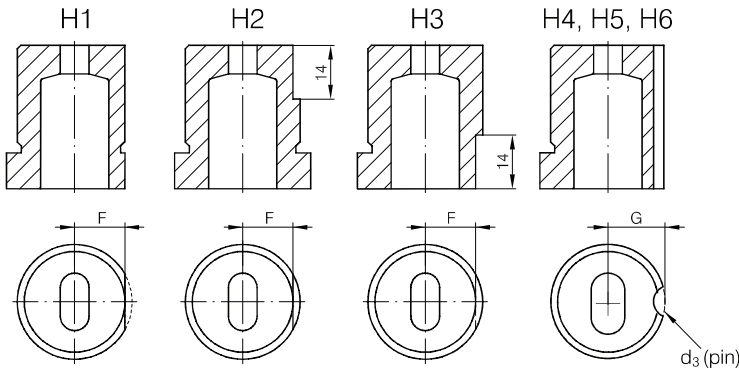
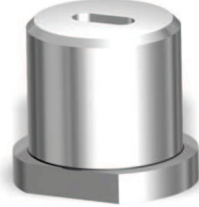
ISO 8977

Schneidbuchsen mit Bund, Rund/Form
 Matrixes with shoulder, round/shaped
 Matrici per stampi con collare, tonde/sagomate

Rezilne matrice z vencem, okrogle/oblikovne
 Matrice s nákuřkem, kulaté/tvarové
 Rezne matrice sa vencem, okrugle/oblikovane



Mat.: HSS



| | H4 d ₃ =3 | H5 d ₃ =4 | H6 d ₃ =6 |
|----------------|-------------------------|-------------------------|-------------------------|
| d ₂ | G | G | G |
| 10 | 5,0 | 6,0 | 7,0 |
| 13 | 6,5 | 7,2 | 8,2 |
| 16 | 8,0 | 8,0 | 9,0 |
| 20 | 10,0 | 10,0 | 11,0 |
| 22 | 11,0 | 11,0 | 12,0 |
| 25 | 12,5 | 12,5 | 13,5 |
| 32 | 16,0 | 16,0 | 16,0 |
| 38 | 19,0 | 19,0 | 19,0 |
| 40 | 20,0 | 20,0 | 20,0 |
| 50 | 25,0 | 25,0 | 25,0 |

Form B

Typ: 01

Form C

02

03

04

05

06

07

α (STD=0°)

- Abmessungen auf Anfrage
- dimensions upon request
- misure su richiesta
- dimenzije na povpraševanje
- rozměry na poptávku
- dimenzije na zahtev

1341 - d₂ x L₁ / Typ_ x a x b x R x α x L

| F | d ₃ | d ₄ max | d ₂ | L ₁ =16 | L ₁ =20 | L ₁ =22 | L ₁ =25 | L ₁ =28 | L ₁ =30 | L ₁ =32 | L ₁ =35 | Form B | | Form C | | L | |
|------|----------------|--------------------|----------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|---------------|------------------|------------------|-----|----|--|
| | | | | | | | | | | | | a | b _{min} | G _{max} | STD | HD | |
| | 8 | 2,8 | 5 | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 1,00 - 2,40 | | | 2 | 2 | |
| | 9 | 3,5 | 6 | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 1,60 - 3,00 | | | 3 | 3 | |
| | 11 | 4,0 | 8 | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 2,00 - 3,50 | 2,00 | 3,5 | 4 | 4 | |
| 4,0 | 13 | 5,8 | 10 | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 2,50 - 5,00 | 2,50 | 5,0 | 4 | 8 | |
| 5,5 | 16 | 8,0 | 13 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 4,00 - 7,00 | 4,00 | 7,0 | 5 | 8 | |
| 7,0 | 19 | 9,5 | 16 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 6,00 - 9,00 | 6,00 | 9,0 | 5 | 8 | |
| 8,5 | 23 | 12,0 | 20 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 8,00 - 11,00 | 8,00 | 11,0 | 8 | 12 | |
| 9,5 | 25 | 15,0 | 22 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 9,00 - 14,00 | 9,00 | 14,0 | 8 | 12 | |
| 11,0 | 28 | 17,3 | 25 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 10,70 - 16,00 | 10,70 | 16,0 | 8 | 12 | |
| 14,0 | 35 | 20,7 | 32 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 15,00 - 20,00 | 15,00 | 20,0 | 8 | 12 | |
| 17,0 | 41 | 27,7 | 38 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 19,00 - 27,00 | 19,00 | 27,0 | 8 | 12 | |
| 18,0 | 43 | 27,7 | 40 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 19,00 - 27,00 | 19,00 | 27,0 | 8 | 12 | |
| 23,0 | 53 | 37 | 50 | | ■ | ■ | ■ | ■ | ■ | ■ | ■ | 26,00 - 36,00 | 26,00 | 36,0 | 8 | 12 | |