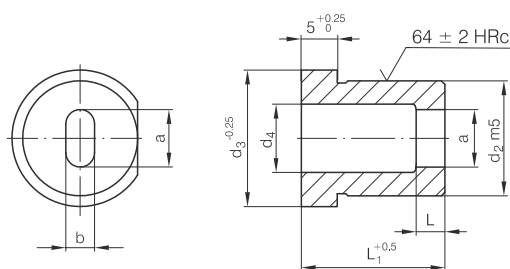


1341

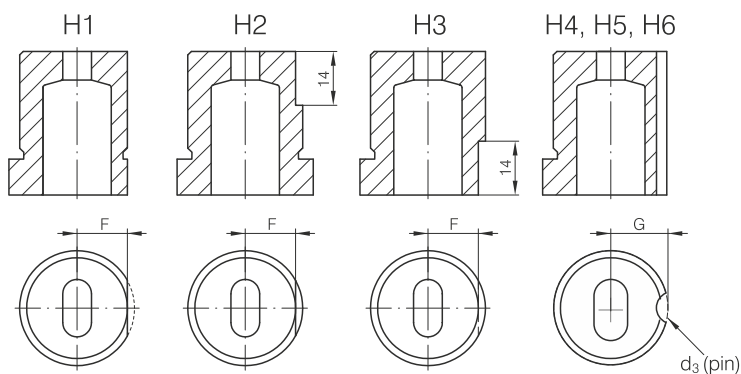
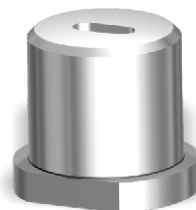
ISO 8977

Schneidbuchsen mit Bund, Rund/Form
Matrixes with shoulder, round/shaped
Matrici per stampi con collare, tonde/sagomate

Rezilne matrice z vencem, okrogle/oblikovne
Matrice s nákrůžkem, kulaté/tvarové
Rezne matrice sa vencem, okrugle/oblikovane



Mat.: HSS



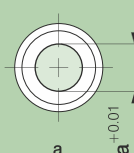
	H4 d ₃ =3	H5 d ₃ =4	H6 d ₃ =6
d ₂	G	G	G
10	6,5	7,0	8,0
13	8,0	8,5	9,5
16	9,5	10,0	11,0
20	11,5	12,0	13,0
22	12,5	13,0	14,0
25	14,0	14,5	15,5
32	17,5	18,0	19,0
38	20,5	21,0	22,0
40	21,5	22,0	23,0
50	26,5	27,0	28,0

Form B

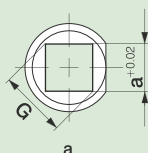
Form C

- Abmessungen auf Anfrage
- dimensions upon request
- misure su richiesta
- dimenzije na povpraševanje
- rozměry na poptávku
- dimenzije na zahtev

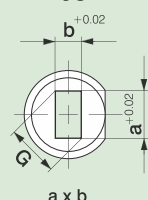
Typ: 01



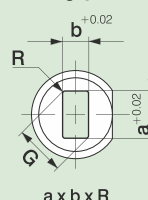
02



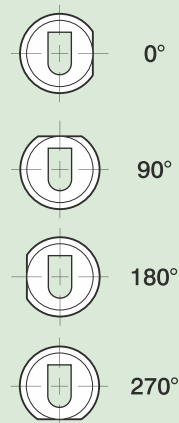
03



04



α (STD=0°)



1341 - d₂ x L₁ / Typ_ x a x b x R x α x L

F	d ₃	d ₄ max	d ₂	L ₁ =16	L ₁ =20	L ₁ =22	L ₁ =25	L ₁ =28	L ₁ =30	L ₁ =32	L ₁ =35	Form B	Form C		L	
												a	b _{min}	G _{max}	STD	HD
4,0 5,5 7,0 8,5 9,5 11,0 14,0 17,0 18,0 23,0	8	2,8	5	■	■	■	■	■	■	■	■	1,00 - 2,40			2	2
	9	3,5	6	■	■	■	■	■	■	■	■	1,60 - 3,00			3	3
	11	4,0	8	■	■	■	■	■	■	■	■	2,00 - 3,50	2,00	3,5	4	4
	13	5,8	10	■	■	■	■	■	■	■	■	2,50 - 5,00	2,50	5,0	4	8
	16	8,0	13		■	■	■	■	■	■	■	4,00 - 7,00	4,00	7,0	5	8
	19	9,5	16		■	■	■	■	■	■	■	6,00 - 9,00	6,00	9,0	5	8
	23	12,0	20		■	■	■	■	■	■	■	8,00 - 11,00	8,00	11,0	8	12
	25	15,0	22		■	■	■	■	■	■	■	9,00 - 14,00	9,00	14,0	8	12
	28	17,3	25		■	■	■	■	■	■	■	10,70 - 16,00	10,70	16,0	8	12
	35	20,7	32		■	■	■	■	■	■	■	15,00 - 20,00	15,00	20,0	8	12
	41	27,7	38		■	■	■	■	■	■	■	19,00 - 27,00	19,00	27,0	8	12
	43	27,7	40		■	■	■	■	■	■	■	19,00 - 27,00	19,00	27,0	8	12
53	37	50		■	■	■	■	■	■	■	26,00 - 36,00	26,00	36,0	8	12	